

How to Erect an RTA or RTD Flex Stretch Wrapper

Observe safety precautions in the user manual. Always follow OSHA and plant regulations when placing machinery.

1. Attach a strap around the center crossmember. Secure to properly rated lifting device.



2. Raise the tower while moving forward. Use a spotter to ensure the raising and lifting balance is correct.



3. Your spotter can position the machine precisely while the lift is holding the tower vertically.



4. Remove the shipping feet while the machine is still held by the lift.



5. Using a hammer drill, drill the mounting holes in the floor with the correct drill bit to match the mounting hardware.



6. Pound in the 10 Red Head Anchors. Use 5/8" hardware. The length of the anchors depends on the thickness of the concrete.
7. Remove the bracket holding the arm to the frame.



8. Once the machine is properly bolted down, loosen the tension to the crossmember.



9. Climb the ladder and remove the strap.



10. Bolt the safety hoop to the bottom of the rotary arm.



11. Verify the machine is properly secured and test the machine operation.